

# Gillies Boundary Sewer Valve Kit

Technical Guide WW13

The Gillies Boundary Sewer Valve Kit is a three in one combination valve complete with PE ends and a service box designed for low pressure sewer boundary isolation.



## **Applications**

Low pressure sewer system boundary connection

### **Product Attributes**

Integral ball and check valve

Check valve fully serviceable in line

1 1/4" BSP flushing port

40mm OD PE pipe ends

Drip tight shut off

Corrosion resistant 316 SS (CF8M)

### **Quality Standards**

Manufactured and tested according to ASME B16.34

Manufactured in facility with ISO 9001:2015

ISO 14001:2015 Quality Management Systems

Third party tested to AS4796:2016 in

Third party tested to AS4796:2016 in NATA certified facility



# The Gillies BSV provides a complete connection point for individual houses in a low-pressure sewer network.

Supplied as a single unit, the Gillies BSV kit contains a two-piece ball valve, soft seated check valve and integral flushing port, with PE pipe ends connected, all inside the service box, ready for installation.

With the check valve designed to be serviceable in line and the flanged two-piece ball valve body design, this valve provides serviceability without complete removal from the box.

### **Product Attributes**

- With a short face to face dimension, this valve is easy to fit and made from robust, corrosion resistant CF8M stainless steel. (The cast equivalent of 316SS).
- Each factory tested valve has a square drive for the ball valve, complete with thumb lugs for easy hand operation if required. These lugs also clearly indicate when the valve is open or closed.
- The 1 ¼" (32mm) BSP flushing port offers easy access for flushing and is mounted on top of the separate check valve servicing flange. This port is sealed with an 'O'-ring for consistent performance.

### **Applications**

The Gillies Boundary Sewer Valve (BSV) is a three in one combination valve designed to be fitted to the PE pumped sewer discharge line at the point of connection between the property and the municipal sewer network system.

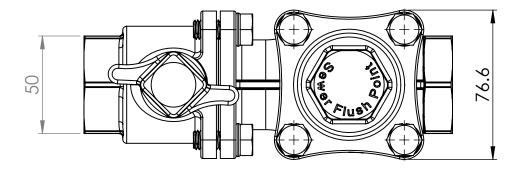
**Note:** Connections between the valve and the PE Line must be in accordance with the specification of the relevant local authority.







FIG. 1 Side, front and top view of the BSV



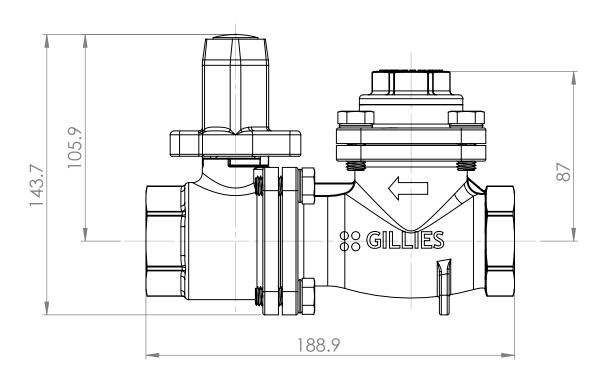


FIG. 2 BSV Dimensional Drawing



### **TABLE 1 Dimensions**

Box Length (mm)	Box Width (mm)	Box Height (mm)	Assembly Length (L) (mm)
Top - 444	Top - 288	230	920
Base - 508	Base - 353		

### **TABLE 2 Product Codes**

Product Code Description		
BKIT32SS	Pressure Sewer Boundary Kit Complete w/Box & SS ends	
BKIT32SSDBL	Pressure Sewer Boundary Kit Double Complete w/Box & SS ends	
BKIT32PE	Pressure Sewer Boundary Kit Complete w/Box & PE ends	
BKIT32PEDBL	Pressure Sewer Boundary Kit Double Complete w/Box & PE ends	
FLUSHKITPSS	Flushing Kit for PSS Complete w/Box	
FLUSHASSYPSS	Flushing Assembly Only for PSS- No box	





FIG. 3 Flushing Assembly Kit

Branches Nationwide Support Office & Technical Services 0800 93 7473

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