

## NOTE:

.

- Varied depths can be achieved by placement of a different or additional risers or Lid rings on top of detailed standard unit. Lid Designed to HD60 Vehicle Loads
  Suitable for installation in B2 Exposure Classification Environment Consult with Hynds where U or C Exposure Classification is required

 $\alpha \omega$  4

Flow orientation - Clockwise Anti Clockwise

5

Please also cross out un-wanted option on Drawing

1575

5

Outlet Pipe Orientation Position in Degrees Please also mark position on Drawing

IACKNOWLEDGE THAT, ONCE MANUFACTURED, THEY ARE DEEMED TO BE MY (CONTRACTOR'S) PROPERTY & ARE NON REFUNDABLE. STORAGE & HANDLING FEES WILL BE INCURRED FOR PRODUCTS THAT ARE NOT DELIVERED WITHIN 1 MONTH OF THE DATE AGREED AT THE TIME OF ORDER, PRODUCT NOT DELIVERED WITHIN 3 MONTHS OF THE DATE AGREED WILL BE DESTROYED AT MY EXPENSE AUTHORISE **HYNDS PIPE SYSTEMS LTD** TO PROCEED WITH THE MANUFACTURING OF THE PRODUCT AS DETAILED ABOVE.

NAME :

SIGNATURE -		WONTHS OF THE DATE AGREED WILL BE DESTROYED AT MY EXPENSE.
	-	60
	-	600
) } }		_30°
<b>'</b> 1	1	_

DD2550KIT-SI Kit (	Kit Components	
Item	Code	Weight
1x DD2550 - Base Kitted	DD2550BASEKIT	8.91 Tonnes
1x DD2550 - Mid Kitted	DD2550MIDKTD-SI	8.51 Tonnes
1x DD2550 - Spun 600 Pipe Bend DD2550SBS	DD2550SBS	0.72 Tonnes
DD2550 - Lid (HD60)	LD25225HD6H2	3.21 Tonnes
2x DI Manhole Frame & Cover	DIMHMCFHS	0.058 Tonnes

2001

Ø600mm Class 4 'S' Bend Code: DD2550SBS Spun Pipe Bend	600 30°	Note: Concrete "S Bend" is supplied with Collar. If connecting to alternative Pipe Material or size Contractor to Cut Collar off on site and use appropriate fitting or methodology as required 2274
01	2174	
	1894	180
\ <del>\</del>	Inlet Stub 600 Class 4 Spun	
	# # #	
	600	PVC Dip Plate Pipe Vent  PVC Spun  Spun
2600 }	1575	Stub

## NOTES:

- 0 % gradient Inlet & Outlet Pipe Stubs are Epoxied in level i.e
- with Hynds to confirm requirements. If outlet Pipe is located between 0° & 20° a cast in situreinforced concrete Corbel may be required, Consult

## VOL $(m^3/unit) = |N/A|$ *JI*ATERIALS

WT (ton/unit) = Refer Table CODE = DD2550KIT-SI

SIONS		
REVISION DESCRIPTION:	DATE:	DRAWN:
ssued For Constuction	20 Aug 2021	GH
Riser Heights updated as per T7406	17 Sept 2022	GH

PO Box 58142, Botany, Auckland, 2163 Tel: 09-274 0316 Fax: 09-272 7485

SONAH

email: technicalservices@hynds.co.nz

©2020 HYNDS PIPE SYSTEMS LTD

This drawing is the property of Hynds Pipe Systems Limited. Not to be disclosed to any other person without permission from Hynds Pipe Systems Limited. It is submitted for use only in connection with proposals and contracts of Hynds Pipe Systems Limited upon the express condition that it is not to be reproduced or copied in any form. Data to be used only with reference to products manufactured and supplied by Hynds Pipe Systems Limited.

ISO 9001 CERTIFIED MANAGEMENT SYSTEM

ROJECT DESCRIPTION:

Downstream Defender Ø2550 Hynds Standard Drawing

Spun Pipe Version

South Island

SERVICE DETAIL:

Downstream Defender

DD 2550

General Arrangement with Spun Pipe Stubs and Spun Pipe Bend

DRAWN: GH T8146 PAPER SIZE: A3 SCALE: As Shown SIGNATURE: DRAWING NUMBER: IUMBER: EFERENCE/QUOTE SHEET NUMBER: Do not scale drawing if in doubt **ASK!!!** Note SIGNATURE: DESIGN: GH 으 9 REVISION NUMBER: SIGNATURE: CHECKED: (Initials) 19-Sep-22 DATE: 2

A Section Scale: N.T.S

2850 2550