

NOTE:

- αω4 Varied depths can be achieved by placement of a different or additional risers or Lid rings on top of detailed standard unit.

 Lid Designed to HD60 Vehicle Loads

 Suitable for installation in B2 Exposure Classification Environment

 Consult with Hynds where U or C Exposure Classification is required
- Flow orientation Clockwise Anti Clockwise

5

Please also cross out un-wanted option on Drawing

1575

5 Outlet Pipe Orientation Position in Degrees Please also mark position on Drawing

I AUTHORISE **HYNDS PIPE SYSTEMS LTD** TO PROCEED WITH THE MANUFACTURING OF THE PRODUCT AS DETAILED ABOVE.

I ACKNOWLEDGE THAT, ONCE MANUFACTURED, THEY ARE DEEMED TO BE MY (CONTRACTOR'S) PROPERTY & ARE NON REFUNDABLE. STORAGE & HANDLING FEES WILL BE INCURRED FOR PRODUCTS THAT ARE NOT DELIVERED WITHIN 1 MONTH OF THE DATE AGREED AT THE TIME OF ORDER, PRODUCT NOT DELIVERED WITHIN 3 MONTHS OF THE DATE AGREED WILL BE DESTROYED AT MY EXPENSE.

600

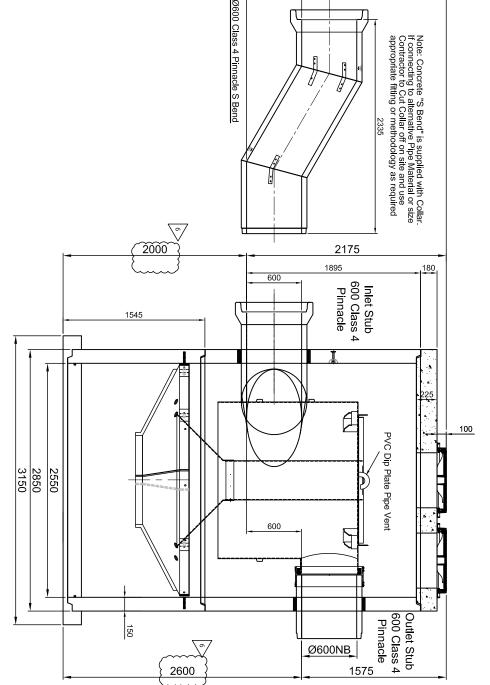
	DATE :	

DD2550KIT - Kit Components DI Manhole Frame & Cover tem DD2550 - Lid (HD60) DD2550 - Pinnacle 600 S Bend DD2550 - Mid Kitted DD2550 - Base Kitted DD2550SB DD2550MIDKTD DD2550BASEKIT LD25225HD6H2 **DIMHMCFHS** Weight 8.91 Tonnes 3.21 Tonnes 0.808 Tonnes 8.00 Tonnes

2_×

0.058 Tonnes

A Section Scale: N.T.S



- 0 % gradient Inlet & Outlet Pipe Stubs are Epoxied in level i.e
- If outlet Pipe is located between 0° & 20° a cast in situ reinforced concrete Corbel may be required, Consult with Hynds to confirm requirements.

VOL $(m^3/unit) = |N/A|$ MATERIALS

WT (ton/unit) = $|Refer\ Table$ Refer Table

ISIONS		
REVISION DESCRIPTION:	DATE:	DRAWN:
Issued For Constuction	07 April 2020 GH	GH
Information updated	03 Dec 2020	GH
Added, Anticlockwise, Length Finder & Pipe Strap Details	23 Aug 2021	GH
Pipes Changed Pinnacle, Shear Band Admended	03 June 22	GH
Riser Heights Amended To Match T7406	19 Sept 2022	GH
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ISO 9001 CERTIFIED MANAGEMENT SYSTEM

ROJECT DESCRIPTION:

Hynds Standard Drawing

General Arrangement Downstream Defender 2550

SERVICE DETAIL:

Downstream Defender

DD 2550 c/w Ø600 CL 4 Pinnacle Stubs

Customer General Arrangement

6	• of •	T2267 1
REVISION NUMBER:		DRAWING NUMBER: SHEET NUMBER:
19-Sep-22	if in doubt ASK!!!	PAPER SIZE: A3
DATE:	Note:	SCALE: As Shown
SIGNATURE:	SIGNATURE:	SIGNATURE:
CHECKED: (Initials)	DESIGN: GH	DRAWN: GH
	-	REFERENCE/QUOTE NUMBER: